

Great Guns TAILORED TO YOU
by **HIGH STANDARD**



Choice of Champions

SUPERMATIC "DELUXE"

PARTS LIST FOR

SUPERMATIC "DELUXE" 20 GAUGE MODEL C-2011 AUTOLOADING SHOTGUN

CAT. #8280	PLAIN BARREL - FULL CHOKE 28"	MODEL C - 2011
CAT. #8283	PLAIN BARREL - MOD. CHOKE 28"	MODEL C - 2011
CAT. #8279	PLAIN BARREL - IMP. CYL. 26"	MODEL C - 2011
CAT. #8284	BARREL w/RIB - FULL CHOKE 28"	MODEL C - 2011
CAT. #8285	BARREL w/RIB - MOD. CHOKE 28"	MODEL C - 2011
CAT. #8275	BARREL w/ADJUSTABLE CHOKE 27"	MODEL C - 2011
CAT. #8282	BARREL w/RIB & ADJUSTABLE CHOKE 27"	MODEL C - 2011
CAT. #8287	BARREL, SKEET CHOKE 26"	MODEL C - 2011

HOW TO ORDER REPAIR PARTS

The following information must be furnished when ordering replacement parts:

1. Model Name and Number
2. Catalog Number
3. Number and Name of Parts

SHOTGUN SHIPPING INSTRUCTIONS

CAUTION: For safety of all concerned - Be absolutely certain shotgun is empty . . . with no shells in chamber and magazine.

Shotgun should be securely packaged in a throwaway carton to prevent damage in transit. Do not ship shotgun to the factory in gun carrying case or other special containers which must be returned by our service department.

Shotgun should be shipped to the factory - Express Prepaid or insured parcel post.

REMEMBER: All Shipments to the factory must be Prepaid.

FACTORY SERVICE

If parts are to be fitted at the factory, send firearms marked for the attention of our SERVICE DEPARTMENT, furnishing complete and specific repair instructions. A cost estimate of the parts and labor charges will be immediately sent for your approval before work is started. Unless a flat rate charge is specified, a MINIMUM of \$6.50 will be charged on servicing firearms at the factory.

MINIMUM ORDER \$1.00

A minimum charge of \$1.00 is made on all orders where the normal cost would be less than \$1.00. If you wish, order extra parts to make up the minimum charge.

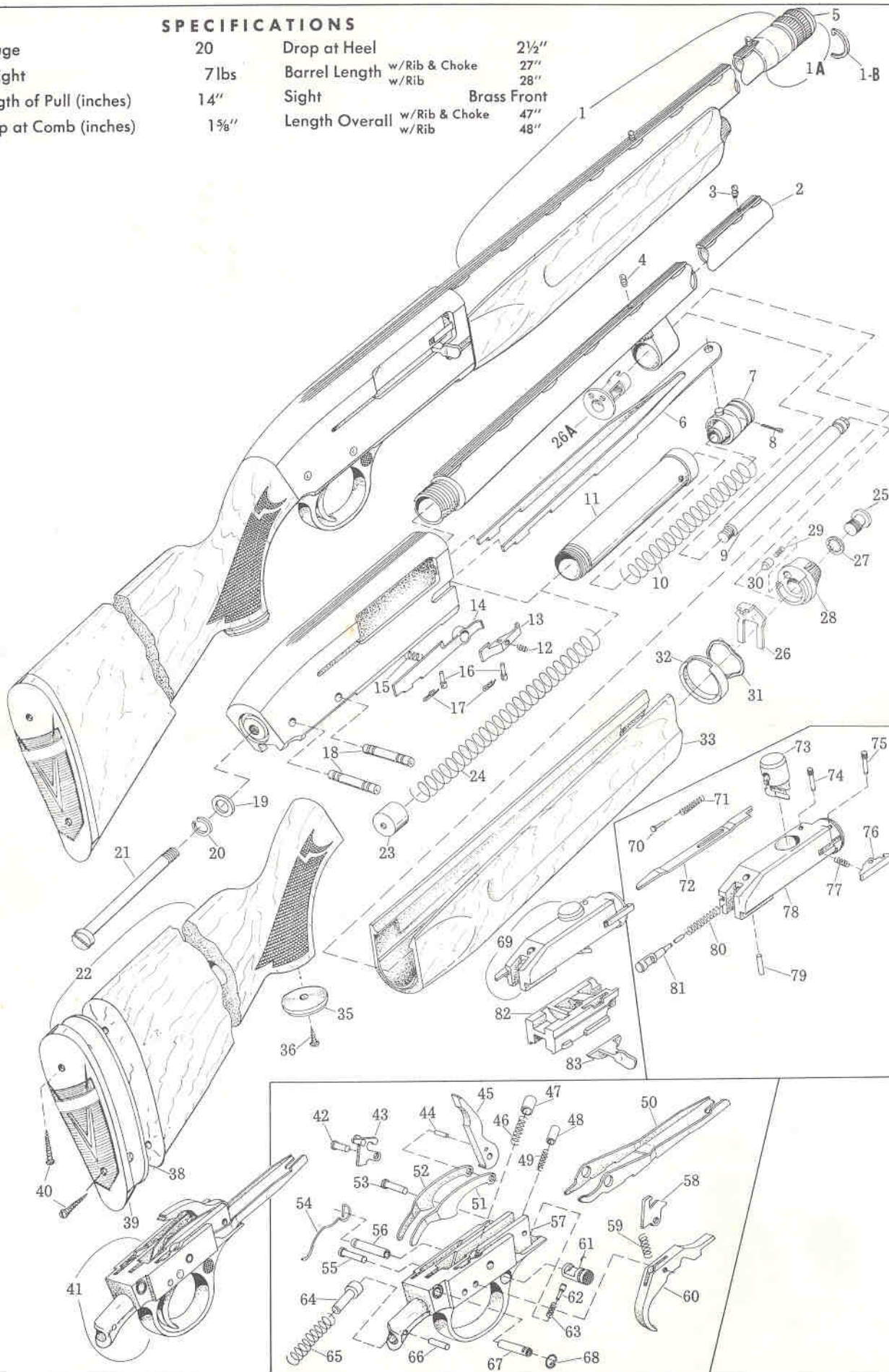
PAYMENT

All parts shipments will be made by Parcel Post C.O.D. unless advance remittance is made. PLEASE DO NOT SEND CASH OR STAMPS. Checks, Money Orders, or Drafts are acceptable and will save you C.O.D. charges.

THE HIGH STANDARD MFG. CORP., HAMDEN, CONNECTICUT

SPECIFICATIONS

Gauge	20	Drop at Heel	2 1/2"
Weight	7 lbs	Barrel Length w/Rib & Choke	27"
Length of Pull (inches)	14"	Barrel Length w/Rib	28"
Drop at Comb (inches)	1 5/8"	Sight	Brass Front
		Length Overall w/Rib & Choke	47"
		Length Overall w/Rib	48"



CAUTION: FOR SAFETY'S SAKE DO NOT ATTEMPT TO REPAIR SHOT GUN WITHOUT RECEIVING RELIABLE

PARTS LIST FOR SUPERMATIC 20 GAUGE AUTOLOADING SHOTGUN

All parts identified with an (†) must be fitted to the gun by qualified gunsmiths. (††) Sold for factory installation only. Return complete shotgun to factory. Do not order repair parts by key number, always use the part number.

(PRICES SUBJECT TO CHANGE WITHOUT NOTICE)

NOTE: BARREL IS STAMPED ON LEFT WITH ONE OR MORE (*) WHICH SPECIFIES BARREL CHOKE.

- * - FULL CHOKE
- ** - MODIFIED CHOKE
- *** - IMPROVED CYLINDER
- **** - SKEET BORE

REF. NO.	PART NO.	DESCRIPTION	RETAIL PRICE EACH	REF. NO.	PART NO.	DESCRIPTION	RETAIL PRICE EACH
6	2404	Action Bar	\$ 9.50	32	2426	Forehand Ring	\$.80
10	2405	Action Spring	.85	31	2427	Forehand Spacer	.25
N.I.	†2610	Barrel & Cyl. 28" (Specify Choke) Plain	30.00	3	130	Front sight	.25
N.I.	†2620	Barrel & Cyl. 27" Plain w/Adj. Choke	36.00	45	†2441	Hammer	2.50
2	†2630	Barrel & Cyl. 28" w/Rib (Specify Choke)	41.50	53	699	Hammer Hinge Pin	.25
1	†2640	Barrel & Cyl. 27" w/Rib & Choke	47.50	51	641	Hammer Strut, R.H.	.35
N.I.	†2625	Barrel & Cyl. 26" (Improved Cyl.)	41.50	52	642	Hammer Strut, L.H.	.35
2	†2629	Barrel & Cyl. 26" (Improved Cyl.)	41.50	44	643	Hammer Strut Pin	.25
2	†2647	Barrel & Cyl. 26" w/Rib (Skeet)	41.50	65	762	Hammer Spring	.25
78	†2403	Bolt	14.00	64	639	Hammer Spring Guide	.25
69	†2401	Bolt Assembly	23.00	66	676	Hammer Spring Retaining Pin	.25
39	344	Butt Plate	1.30	73	2418	Locking Pin	3.00
38	2016	Butt Plate Trim	.80	23	2445	Magazine Follower	.50
40	345	Butt Plate Screws (2)	.25	24	2446	Magazine Spring	.50
50	2406	Cartridge Lifter	5.00	11	2466	Magazine Tube Assembly	3.50
43	2462	Cartridge Lifter Actuator Assembly	.90	8	2432	Piston Connector Lug Pin	.25
42	2407	Cartridge Lifter Actuator Hinge Pin	.25	9	2433	Piston Rod	3.00
54	675	Cartridge Lifter Actuator Spring	.25	7	2467	Piston Assembly	4.00
46	897	Cartridge Lifter Spring	.25	35	401	Pistol Grip Cap	.40
47	689	Cartridge Lifter Spring Plunger	.25	36	403	Pistol Grip Cap Screw	.25
13	612	Cartridge Stop, R.H.	2.50	4	2145	Rear Bead Sight	.25
14	2444	Cartridge Stop, L.H.	4.50	61	8627	Safety Button, R.H.	.75
16	864	Cartridge Stop Pin (2)	.25	N.I.	8628	Safety Button, L.H. (Optional)	1.00
17	865	Cartridge Stop Pin Retaining Clip (2)	.25	62	605	Safety Spring Plunger	.25
15	2408	Cartridge Stop Spring, L.H.	.25	63	155B	Safety Plunger Spring	.25
12	656	Cartridge Stop Spring, R. H.	.25	26	2653	Selector Bridge	.75
83	2409	Cocking Handle	1.50	28	2652	Selector Cap	1.50
5	11620	Choke Cap	3.50	27	2657	Selector Cap Lock Washer	.25
1B	11633	Choke Click Spring	.35	25	2654	Selector Screw	.25
1A	2852	Choke Assembly (w/Plain BBL)	8.00	26A	2655	Selector Shutter	3.00
1A	2487	Choke Assembly (w/Rib & Choke)	8.00	82	†2415	Slide	6.00
72	2439	Exjector	1.00	N.I.	2665	Stock Assembly (Deluxe)	17.00
70	2428	Exjector Plunger	.25	22	2666	Stock Assembly (Skeet)	17.00
71	2411	Exjector Retracting Spring	.25	21	666	Stock Bolt	.50
74	2440	Exjector Retaining Pin	.25	20	667	Stock Bolt Lock Washer	.25
58	2442	Escapement Hook	1.00	19	668	Stock Bolt Washer	.25
59	874	Escapement Hook Spring	.25	60	875	Trigger	8.75
76	2412	Extractor	2.25	57	2435	Trigger Guard	6.50
77	20723	Extractor Spring	.25	41	2470	Trigger Guard Assembly	25.50
75	2413	Extractor Pivot Pin	.25	49	649	Trigger Spring	.25
81	2434	Firing Pin	1.00	48	652	Trigger Spring Plunger	.25
79	2414	Firing Pin Retaining Pin	.25	18	2436	Trigger Guard Retaining Pin (2)	.25
80	628	Firing Pin Retracting Spring	.25	56	2437	Trigger Guard Retaining Pin Bushing, Front	.50
33	2661	Forehand	13.00	67	2438	Trigger Guard Retaining Pin Bushing, Rear	.50
N.I.	2471	Forehand Base	.75	68	674	Trigger Guard Ret. Pin Bushing Ret. Spring	.25
30	2422	Forehand Cap Plunger	.25	55	699	Trigger Hinge Pin	.25
29	2423	Forehand Cap Plunger Spring	.25	00	†2417	Receiver (Illustrated-But not sold as spare part.)	

N.I. Not Illustrated

Note: Exjector: Denotes Extractor and Ejector

INSTRUCTIONS FOR OPERATION AND CARE OF YOUR HI-STANDARD AUTOLOADING SHOTGUN

The Supermatic Automatic Action employs a gas-operation principle, similar to the famous M-1 Rifle. Does all the work of loading, cocking and extracting for you. You just pull the trigger for each shot; the action does the rest. Immediately after the shot charge has left the barrel, the Automatic Action completely harnesses the residual gases of the fired shell. Fires three shots just as quickly as you can pull the trigger.

LESS RECOIL — far less barrel-whip and muzzle-blast than any other uncompensated gun. Far less recoil allows perfect pointing on second and third shots! The lightweight piston operated by residual gases speeds the bolt into action quickly, smoothly, positively and there is **NO REDUCTION IN POWER BEHIND THE SHOT CHARGE.**

PERMANENTLY INTERLOCKED BARREL AND RECEIVER — this gun can't shoot loose. It gives you a full, undistorted, positively aligned sighting plane for fast pointing and more game.

SHOOTS ALL FOUR LOADS — The Supermatic handles the light trap and skeet loads — heavy field loads or slugs and even the 2¾ and 3 inch magnum loads. Gives you dependable action every time. For best performance, the cylinder selector should be set at "H" when firing the 2¾ and 3" magnum shells. Set the selector at "L" when firing all other loads.

NOTE: Under normal conditions it should not be necessary to disassemble this shotgun. Should the action become sluggish, however, indicating that cleaning is necessary use the following procedures:

DISASSEMBLY FOR CLEANING

Trigger Guard Assembly: Put gun on "Safe", push out trigger guard retaining pins and lift trigger guard assembly from receiver.

Forehand Assembly: Unscrew the selector screw. Remove selector cap assembly. Remove selector bridge and slide forehand assembly forward off magazine tube and cylinder being careful not to lose forehand ring and ring spacer.

Slide and Bolt Assembly: With gun upside down and muzzle pointing to the left, grasp piston firmly with left hand and pull piston fully rearward. Place index finger of right hand on face of bolt then move piston slowly forward. The slide will now rise and disengage from the action bars. Allow the piston to return slowly to its forward stop position. Slide the operating handle forward and out of the ejection port.

Hold the rear section of the slide even with the trigger guard opening (approximately ½" from rear shoulder of receiver) and push bolt rearward. The slide will disengage from the locking pin. By rotating the slide rearward and upward it can be removed, from the receiver.

Move the bolt assembly forward to approximately the center of the receiver. With the left index finger against the face of the bolt and the right index finger pushing the ejector forward as far as it will go, rotate the bolt inward toward the ejection port until the ejector is clear of its slot in the receiver. At the same time, push rearward with the left index finger and pick up with the right index finger removing the bolt through the wide section of the trigger guard opening.

In this state of disassembly all vital parts are visible and can be cleaned.

CLEANING

When cleaning is necessary parts can be cleaned with a small brush and cloth moistened with solvent.

TRIGGER GUARD ASSEMBLY: It is not necessary to completely disassemble the trigger guard assembly for cleaning. The assembly can be cleaned using the brush and immersing in solvent. Oil lightly.

BOLT ASSEMBLY: The bolt assembly can be cleaned by using the brush and solvent, as described above. The locking pin should float freely up and down within the bolt at all times. Oil lightly.

MAGAZINE TUBE AND PISTON: It is not necessary to remove these parts from the gun for cleaning. After the forehand is removed, retract the piston and remove any residue from the front end of the piston, piston rod and the magazine tube. Caution: Do not use oil or grease on the piston, piston rod or magazine tube.

CAUTION

Check barrel for obstruction before loading and firing. Keep muzzle free from dirt, mud, water and snow or other objects which may find their way into the barrel when not in use.

NOTE: The choke on your plain barrel gun will be identified either by words, "Full" or "Mod", next to the chamber identification on the right side of the barrel or with asterisks on the left side of the barrel near the breech just above the forearm as follows:

One Asterisk (*) Full Choke

Two Asterisks (**) Mod. Choke

OPERATING INSTRUCTIONS

TO MAKE GUN SAFE: Safety is located in trigger guard bow forward of trigger. Push safety button from left to right until red band is covered. This locks trigger and gun cannot be fired. Always lock the trigger when carrying a loaded gun.

TO RELEASE SAFETY: Push safety button from right to left, exposing red band and gun is ready to fire.

TO LOAD CHAMBER: Open action fully by pulling operating handle all the way to rear. Drop shell in loading port. Push cartridge stop button and action will close, carrying shell into chamber. Push safety button from left to right.

NOTE: Avoid slamming the bolt "home" on an empty chamber. It is recommended that the cartridge stop button be depressed with the left hand while the right hand holding the bolt operating handle, allows the bolt to close gradually.

TO LOAD MAGAZINE: Hold cartridge stop button and using thumb, insert shells upward into bottom of receiver. Push forward past cartridge stops into magazine tube. As the rim of the shell is being pushed past the cartridge stops, release button pressure slightly to ease loading.

CHOKE CONTROL ADJUSTMENTS: Turn the knurled sleeve clockwise as far as it will go. Then back off until the sleeve clicks and the word "Full" lines up with the front sight. This shows that the Choke Control is adjusted to throw the tightest choke pattern.

To decrease the degree of choke, unscrew the sleeve counterclockwise. The marking that appears opposite the front sight tells you the degree of choke, from "Full" to "Improved Cylinder."

For shooting rifled slugs open choke to "Improved Cylinder" marking.

TO OPERATE: The gun will fire once each time the trigger is pulled, until the last shell is fired. Then the action remains open, indicating that the gun is empty and making it easier to load the chamber.

TO REMOVE LOADED SHELLS FROM MAGAZINE: Push safety button from left to right, locking the trigger. **BE SURE RED BAND ON SAFETY BUTTON IS NOT VISIBLE.** Turn gun over with trigger guard up. Push cartridge stop button and depress cartridge lifter. Holding cartridge lifter down, press in cartridge stop on inside of receiver (the left side with gun upside down) to release shell from magazine. Let the lifter return to its normal position and release button to allow second shell to come forward onto cartridge stop. Repeat procedure used for unloading first shell. **BE SURE TO REMOVE LOADED SHELL FROM CHAMBER.**

TO REMOVE LOADED SHELL FROM CHAMBER WITHOUT FIRING: Be sure that safety button has been pushed from left to right and that red band on safety button is not visible. Open action fully pulling operating handle all the way back and loaded shell will be extracted.

LUBRICATION: For protection against rust coat the gun lightly with gun oil. Do not oil the piston, piston rod or magazine tube.

REASSEMBLY

SLIDE AND BOLT ASSEMBLY: Place bolt back into the receiver and move it to approximately the center of the receiver. Place slide on top of the bolt and move it until it engages with the locking pin in the bolt. Position the cocking handle and then by grasping the piston, move it rearward until the action bars align with the slide notches. Push slide down into position and allow the piston to move slowly to its forward position.

TRIGGER GUARD ASSEMBLY: Make certain that hammer is in cocked position. Then insert trigger guard assembly and replace trigger guard retaining pins.

FOREHAND ASSEMBLY: Replace forehand assembly making sure that it is seated in the forehand base and the ring is flush against the cylinder face. Insert selector bridge. Place selector cap assembly on selector shutter and tighten down selector screw.